



Using the Cut-off Saw

1. Wear your protective equipment including ear defenders, dust mask and goggles.
2. Switch off and remove the plug from the socket before making adjustments or fitting or changing the wheel.
3. Check that the cutting wheel is fitted correctly and that the guard is properly adjusted.
4. Always hold the saw securely with both hands: left hand on the front handle, right hand on the rear.
5. Make sure that the saw is running at full speed before lowering it carefully onto the surface.
6. Be prepared for the reactive force when the wheel contacts the surface to be cut: the machine will pull away from you or pull up a vertical surface.
7. If the saw starts to labour and slow down, do not force it so hard. Do not overload the saw. Long shallow cuts keeping the wheel speed up are more effective than aggressive pressure.
8. When you come towards the end of the cut, release some of the pressure on the machine and be prepared for it to come free from the material.
9. The machine can only cut in straight lines. Do not try to go round corners.
10. Only use the machine up to shoulder height. Arrange a suitable working platform if you need to cut higher than this.
11. Watch out for signs that vibration may be affecting your hands. If your fingers start to tingle or feel numb, take a short break from using the machine. Exercise your fingers to encourage blood circulation.
12. To help prevent vibration affecting your hands, operate the machine for shorter periods, keep your hands warm – wearing gloves may help do this.
13. Stop the saw if someone approaches you.
14. Keep the cable clear of the cutting wheel.
15. If you think the cable may be cut or damaged in any way, switch off and unplug at the socket before inspecting it. If the cable attached to the cut-off saw is damaged, stop using the machine, contact the hire company. If an extension cable has been damaged, do not use it again.
16. Take care not to accidentally pull the plug from the socket.
17. After switching off, wait for the wheel to stop completely before you put the machine down.
18. Switch off and remove the plug from the socket before leaving the cut-off saw unattended.
19. If your equipment does not work properly do not attempt to repair it. Contact the hire company.

Please store this leaflet safely. It may be required for further information



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1. If you are using a portable transformer directly into the 230 volt socket. Do not use any 230V extension cables.
 2. If you need to use an extension cable, follow any special instructions given by the hire company. If the hire company have not given any special instructions you should only use a suitably rated heavy duty 110V extension cable, not longer than 50 metres (160 feet). Plug it directly into the rcd.
 3. Lay it out carefully avoiding liquids, sharp edges, doorways or windows where it might be trapped, and places where vehicles might run over it. Unroll it fully or it will overheat and could catch fire.
 4. Make sure that any extension cable connections are dry and safe.
- 110 VOLT MACHINES (YELLOW PLUG)**
1. Use a residual current device (‘rcd’) plugged directly in to the 230 volt socket. Plug your machine into the rcd. This will help to protect you against electric shock if the cable or machine get damaged.
 2. Use the ‘TEST’ button to check that the rcd is working each time you use it. Reset the rcd according to the instructions supplied with it.
 3. If you need an extension cable, follow any special instructions given by the hire company. If the hire company have not given any special instructions you should only use a suitably rated heavy duty 110V extension cable, not longer than 50 metres (160 feet). Plug it directly into the rcd.
 4. Lay it out carefully avoiding liquids, sharp edges, doorways or windows where it might be trapped, and places where vehicles might run over it. Unroll it fully or it will overheat and could catch fire.
 5. Make sure that any extension cable connections are dry and safe.
- 230 VOLT MACHINES (SQUARE PIN OR BLUE PLUG)**
1. Use a residual current device (‘rcd’) plugged directly in to the 230 volt socket. Plug your machine into the rcd. This will help to protect you against electric shock if the cable or machine get damaged.
 2. Use the ‘TEST’ button to check that the rcd is working each time you use it. Reset the rcd according to the instructions supplied with it.
 3. If you need an extension cable, follow any special instructions given by the hire company. If the hire company have not given any special instructions you should only use a suitably rated heavy duty 230V extension cable, not longer than 50 metres (160 feet). Plug it directly into the rcd.
 4. Lay it out carefully avoiding liquids, sharp edges, doorways or windows where it might be trapped, and places where vehicles might run over it. Unroll it fully or it will overheat and could catch fire.
 5. Make sure that any extension cable connections are dry and safe.

Before Starting Work...



1. When fitting diamond wheels, you must check that the bore size is the same as the spindle diameter. You must also comply with the direction of rotation mark on the wheel.
 2. Make sure the guards around the wheel are in place and adjusted correctly.
 3. No smoking.
 4. Use a fresh mixture of two stroke engine oil with petrol. If the hire company has given special instructions on how much oil to use, follow them.
 5. Otherwise use 1 measures of petrol (40ml per litre).
 6. Stop the engine and let it cool down.
 7. If possible move the machine away from the work area.
 8. Clean the filter cap and the area around it to prevent dirt falling into the fuel tank.
 9. Shake the fuel can to mix the petrol and oil.
 10. Use a funnel when refuelling. Do not spill any fuel on yourself or the machine.
 11. Wipe any fuel off the machine.
 12. If small amounts of fuel are spilt on the ground, wipe it up or cover it with soil.
 13. If any fuel is spilt on your clothes, change them straight away.
 14. Pull all fuel caps back on properly, and move the fuel can to a cool, safe place.
 15. Your machine will only operate on one voltage: it will be 110V or 230V. 110V machines will have a yellow industrial plug fitted. 230V machines will have either a normal square pin plug fitted, or a blue industrial plug.
 16. Read the instructions below for your machine.
- ELECTRICAL SAFETY**
1. Do not try to carry out any side pressure cutting on the edge only. Any side pressure could shatter them. Do not try to carry out any grinding work.
 2. Abrasive wheels fitted to this cut-off saw are for cutting on the edge only. Check that the cutting off wheel is certified to a higher speed than that shown on the machine.
 3. Look at the speed stated on the label of the cutting off wheel you are using, and the speed shown on the cut-off saw. Check that the cutting off wheel is certified to a higher speed than that shown on the machine.
 4. Make sure you use the correct type of cutting wheel recommended by the hire company for the material being cut.
 5. Do not fit the cutting wheel until you are at the wheel location, ready to start work.
 6. Switch off and remove the plug from the socket before making adjustments or changing the cutting wheel.
 7. Make sure you use the correct type of cutting wheel recommended by the hire company for the material being cut.
 8. Do not try to force connections or improvise them.
 9. Saws with a cylindrical yellow industrial plug fitted are designed to run off a special 110V portable transformer if you need to power the supply. The hire company will have provided a portable transformer has been supplied, take care not to injure yourself when moving it about.
- CUTTING WHEELS**
1. You must not fit or change any abrasive wheel unless you are competent to do so.
 2. Do not fit the cutting wheel until you are at the wheel location, ready to start work.
 3. Switch off and remove the plug from the socket before making adjustments or changing the cutting wheel.
 4. Make sure you use the correct type of cutting wheel recommended by the hire company for the material being cut.
 5. Do not try to force connections or improvise them.
 6. Saws with a cylindrical yellow industrial plug fitted are designed to run off a special 110V portable transformer if you need to power the supply. The hire company will have provided a portable transformer has been supplied, take care not to injure yourself when moving it about.
- WORK AREA**
1. Do not use this cut-off saw where there is a danger of explosion. It will ignite fumes from petrol, or gas cylinders.
 2. Make sure that the area is clear and safe and that no-one is near to you or could distract you.
 3. Protect other people from the noise and dust. Warn others to keep away.
 4. Do not use this saw in the rain or where it might get wet.
 5. Gas or water pipes where you are going to cut. Check that there are no hidden electric cables, gas or water pipes where you are going to cut.
- OPERATORS**
1. The following items of personal protective equipment (ppe) are the minimum that should be worn whenever you use this machine. Particular jobs or environments may require a higher level of protection.
 2. You must wear impact resistant goggles (EN166 – B or BS2092 grade 1) when you are working with this cut-off saw.
 3. This cut-off saw is likely to cause noise levels up to 98 dB(A) – wear appropriate ear muffs or plugs (with a minimum of EN149 FFP3(s) protection) when you are cutting material that causes dust.
 4. You will need to wear an appropriate dust mask (with a minimum of EN149 FFP3(s) protection) when you are cutting material that causes dust.
 5. You must wear safety boots (EN345 or BS1870 / 4972).
 6. Anybody who is working near to you will also need to wear appropriate personal protective equipment.
- CUT-OFF SAW**
1. Check your saw, cables, plugs and cutting wheels. If anything is found damaged, do not use the cut-off saw – contact the hire company.
 2. Check that the plug on your saw matches your supply. Do not try to force connections or improvise them.
 3. Saws with a cylindrical yellow industrial plug fitted are designed to run off a special 110V portable transformer if you need to power the supply. The hire company will have provided a portable transformer has been supplied, take care not to injure yourself when moving it about.



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